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## C60-Inorganic fluorides intercalation compounds : some formation condition data and their electrochemical behavior in lithium cell systems

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**Abstract:** an overview of our contribution to the worldwide work on fluorinated carbons and inorganic fluorides-based intercalation compounds is presented. Recent results concerning the intercalation of NbF<sub>5</sub>, TaF<sub>5</sub> and TiF<sub>4</sub> into the C<sub>60</sub> lattice and the behavior of a wide series of  $C_{60}$  (MF<sub>n</sub>)<sub>x</sub> phases used as cathode materials in lithium batteries are desribed.

**Keywords:** fluorinated graphite; fluorinated fullerenes; inorganic fluorides; intercalation compounds; lithium batteries

#### 1. Introduction

In our laboratory, we've been working for several years in fluorine chemistry, inorganic fluorides synthesis and their intercalation compounds with graphite. We have investigated the intercalation reaction of metallic or non-metallic fluorides  $MF_n$  (BF3, IF5, NbF5, TaF5, MoF6, WF6,...) with graphite in a fluorine atmosphere and, generally, first stage compounds were formed [1]. Because of their excellent performances as cathode materials for lithium batteries, graphite fluorides have been intensively studied all over the world [2,3]. Still recently, we succeeded in obtaining improved electrochemical performances [4] when the graphite fluoride synthesis was performed at room temperature, in the presence of a gaseous mixture composed of a volatile fluoride (like IF5)-anhydrous HF-F2 [5]. In such conditions, the formed compounds present a semi-ionic character of the C-F bond and planarity or quasi-planarity of the graphene layers [6]. Note that graphite is completely inert towards a pure fluorine atmosphere at room temperature and up to  $300^{\circ}$ C, for which weakly fluorinated graphite compounds  $CF_x$  are obtained. The x value varies from 0.5 to 1 as the

temperature is increased from about 350 to 600°C, the C-F bond being considered to be highly covalent since the planarity of the carbon layers is lost.

Although the research in chemistry of graphite lasts since several decades, it directly contributed to the emergence of very interesting results for fullerenes and their inorganic derivatives since only few years. Thus, by analogy with graphite, fullerenes intercalation compounds with alkali metals (A) were prepared and were latter characterized as high temperature superconductors, for the composition A<sub>3</sub>C<sub>60</sub>. The study of the last born allotropic forms of carbon happened therefore as a natural continuity in our work. Unlike graphite, fullerenes C<sub>60</sub> and C<sub>70</sub> readily react with gaseous elemental fluorine at room temperature, yielding a broad range of poorly crystallized fluorinated fullerenes with average formulae C<sub>60</sub>F<sub>46</sub> and C<sub>70</sub>F<sub>52</sub> [6]. Increasing the reaction temperature up to 300°C allowed us to restrict the composition range and highly crystallized compounds of formulae C<sub>60</sub>F<sub>54</sub> [7] and C<sub>70</sub>F<sub>56</sub> [8] were obtained in much shorter reaction times. Globally, the electrochemical behavior of fluorinated fullerenes strongly depends on the composition as well as on their reactivity with the electrolyte [6]. Fluorination of carbon nanotubes was also studied using the same conditions as graphite, at room or at high temperature (500°C) [9]. At present, it seems that the electrochemical properties of fluorinated carbon nanotubes are quite different from those of graphite fluorides [10].

Concerning fullerene  $C_{60}$  intercalation compounds, we have also shown that  $C_{60}$  is very reactive towards some inorganic fluorides. We have reported the solid-gas reaction of  $C_{60}$  with MoF<sub>6</sub> and IrF<sub>6</sub> and compounds having up to 9 MoF<sub>6</sub> and 19 IrF<sub>6</sub> per  $C_{60}$  were obtained [11]. Some other fluorides also react with  $C_{60}$  but the final MF<sub>n</sub>/ $C_{60}$  ratios never reached the one observed for MoF<sub>6</sub> [12]. WF<sub>6</sub> and TiF<sub>4</sub> showed a low reactivity whatever the reaction time, giving compounds with low ratios, whereas gaseous BF<sub>3</sub> and MoF<sub>5</sub>, for instance, do not react with  $C_{60}$ . Consequently, it turns out that Lewis acidity is not the only criteria governing the intercalation process and a strong oxidizing power is required as well. In previous papers [11,12], we reported on the reactivity of fullerenes towards inorganic fluorides NbF<sub>5</sub>, TaF<sub>5</sub> and TiF<sub>4</sub>. However, under reaction conditions (time, temperature) similar to the ones generally used for the intercalation of fluorides into graphite, the x=MF<sub>n</sub>/ $C_{60}$  ratios, measured by mass uptake, never exceeded 2 and the formation of reduced fluorides was observed. By varying the experimental conditions, we recently succeeded to synthesize compounds with higher x values with these fluorides. In this paper, we will therefore report some additional results explaining the conditions allowing to obtain different

novel phases with NbF<sub>5</sub>, TaF<sub>5</sub> and TiF<sub>4</sub>, which exhibit a good cristallinity and appreciable MF<sub>n</sub>/C<sub>60</sub> ratios. As already observed [12], anionic MF<sub>x</sub><sup>y-</sup> species have been identified. Their presence may suggest a fullerene oxidation process. As part of an exploratory research program on materials suitable for use as electrodes in lithium cells, we will also present some results on the behavior of several  $C_{60}(MF_n)_x$  compounds.

#### 2. Intercalation of metallic fluorides into the $C_{60}$ lattice

#### 2.1. Synthesis and characterization

The starting mixture was composed of about 40 mg  $C_{60}$  and metal fluoride in excess. Table 1 gives suitable temperatures at which high ratios could be obtained for many fluorides and figure 1 illustrates, from an example with  $TaF_5$ , the role of the reaction temperature, for a constant reaction time. The influence of the reaction time, for a given temperature, also appears as a determining parameter. While the weight uptake increased as a function of time and reached maximum values in the cases of  $MoF_6$  and  $WF_6$ , the behavior is very different for  $NbF_5$ ,  $TaF_5$  and  $TiF_4$ . In these latter cases, the maximum ratio x was reached relatively quickly and decreased for longer reaction times. Figure 2 shows an example for the reaction with  $NbF_5$  at  $150^{\circ}C$ .

Thus, after a short reaction time, X-ray diffraction patterns evidenced new isostructural MF<sub>n</sub>-rich intercalated phases for both NbF<sub>5</sub> and TaF<sub>5</sub> fluorides. After longer reaction times, Bragg reflections characteristic of C<sub>60</sub> and MF<sub>3</sub> predominate. The observed weight loss should therefore be due to the decomposition, at the moderatly high temperature used, of the initial MF<sub>n</sub>-rich phases. Infra-red spectra showed intense bands in the 400-700 cm<sup>-1</sup> region, assigned to reduced and anionic fluorinated species such as MF<sub>3</sub>, MF<sub>6</sub><sup>-</sup>, MF<sub>7</sub><sup>2</sup>- according to x. As observed earlier [11], the intensities of the C<sub>60</sub> characteristic bands decreased as the x value increased and completely disappeared for the highest x values. <sup>19</sup>F NMR measurements also confirmed the presence of MF<sub>6</sub><sup>-</sup>, MF<sub>7</sub><sup>2</sup>- and neutral MF<sub>n</sub> species. Figure 3 shows typical NMR spectra obtained from samples of different C<sub>60</sub>(NbF<sub>5</sub>)<sub>x</sub> compositions. A main narrow line was observed at about 221 ppm/CF<sub>3</sub>COOH and another one clearly appeared at about +180 ppm for the highest x values (the chemical shifts values

reported in the literature are  $\delta$ =+193 and +152 ppm for NbF<sub>6</sub><sup>-</sup> and NbF<sub>7</sub><sup>2</sup>-, respectively, and +220 ppm for NbF<sub>5</sub><sup>-</sup> in graphite intercalation compounds [13]).

#### 2.2. Electrochemical studies

The electrochemical study was carried out using Li/ LiClO<sub>4</sub>-1M, PC /C<sub>60</sub>(MF<sub>n</sub>)<sub>x</sub> (PC = propylene carbonate) lithium cells, operated at room temperature. The  $C_{60}(MF_n)_x$  mass used was between 10 and 15 mg each time. The intensiostatic discharge curves for a current intensity of 50  $\mu$ A are presented in figures 4, 5, 6 for MF<sub>n</sub> = WF<sub>6</sub> and TiF<sub>4</sub>, NbF<sub>5</sub>, and TaF<sub>5</sub>, respectively. They generally show a plateau at about 2 V vs Li<sup>+</sup>/Li. The number of lithium corresponding to the complete discharge of each system is in the range 2-5 Li per C<sub>60</sub>. As already reported in the case of MF<sub>n</sub>-graphite intercalation compounds [14], we suggest that during the discharge process Li<sup>+</sup> cations intercalate into the lattice and form a complex with the metallic anions. The global reduction scheme should be written:

$$C_{60}^{\delta+} + p MF_{n+v}^{y-} + yp Li^{+} + yp e^{-} \rightarrow C_{60}^{(\delta-yp)-} + p Li_{v}MF_{n+v}^{-}$$

and corresponds to a reduction of the carbon molecules. Somehow, the strong evolution of the curves shape on cycling (see figure 5) seems to indicate that the above reaction is very partially reversible and that other electrochemical processes have to be considered after few discharges.

Some cyclic voltammetry curves are presented in figures 7 and 8. As shown on these figures and on previous figure 5, most systems exhibit a good reversibility of the charge-discharge process after several cycles. A strong hysteresis of at least 2 V is observed during the reoxidation step, which may be due to a variation in the conductivity of the compounds upon lithium doping and/or to the presence of some local disorder.

Much work would remain to be done in order to characterize these materials during discharge.

#### 3. Conclusion

Up to date, graphite fluoride prepared at room temperature remains the last practically useful cathode material for primary lithium batteries. So far, fullerene-metal fluorides intercalation compounds, fullerene fluorides and fluorinated carbon nanotubes can not be considered for such an application because of their low efficiency and actual high cost.

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#### **Tables and figures captions**

Table 1: Experimental conditions allowing to obtain the highest  $MF_n/C_{60}$  ratios for different metal fluorides.

Figure 1: Evolution of the  $TaF_5/C_{60}$  ratio as a function of the reaction temperature, for a 24 h reaction time (line is a guide to the eye and error bars denote the accuracy in the determination of x).

Figure 2: Evolution of the NbF<sub>5</sub>/ $C_{60}$  ratio as a function of the reaction time, at 150°C (line is a guide to the eye and error bars denote the accuracy in the determination of x).

Figure 3: Room temperature  $^{19}$ F NMR spectra of different  $C_{60}$ (NbF<sub>5</sub>)<sub>x</sub> compounds.

Figure 4: Galvanostatic discharge curves of  $C_{60}(TiF_4)_{0.42}$  and  $C_{60}(WF_6)_{0.64}$  (i=50  $\mu$ A).

Figure 5: Galvanostatic charge-discharge curves of  $C_{60}(NbF_5)_{3.25}$  (i=50  $\mu$ A).

Figure 6: Galvanostatic charge-discharge curves of  $C_{60}(TaF_5)_x$  (i=50  $\mu A$ ).

Figure 7: Cyclic voltammetry curve (15  $^{\text{th}}$  cycle) of  $C_{60}(\text{TaF}_5)_{2.4}$  (15  $\text{mV.min}^{-1}$ ).

Figure 8: Cyclic voltammetry curve ( $20^{th}$  cycle) of  $C_{60}(NbF_5)_{2.5}$  ( $15 \text{ mV.min}^{-1}$ ).

Table 1

Fluorides MF <sub>n</sub>	MoF <sub>6</sub>	WF <sub>6</sub>	NbF <sub>5</sub>	TaF <sub>5</sub>	TiF <sub>4</sub>
Reaction temperature (°C)	60	40	150	210	400
Reaction time (day)	7	4	0.6	1	1
MF <sub>n</sub> /C <sub>60</sub> ratio	9.2	1.27	10	6	0.58