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Arthrospira platensis as a Feasible Feedstock for Bioethanol **Production**

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Abstract: In recent decades and to deal with the scarcity of fossil fuels, many studies have been developed in order to set up a sustainable biofuel production sector. This new sector must be efficient (high productivity), economically profitable (low production costs and therefore acceptable fuel prices), and ethical (low carbon balance, no competition with food resources). The production of bioethanol is based on the fermentation of reserve sugars, accumulated in the form of starch in microalgae and glycogen in cyanobacteria. The advantage of this bioenergy production route lies in the fact that the post-crop fermentation process is at the industrial stage since it has already been tested for many years for the production of bioethanol from agricultural resources. One of the most cultivated cyanobacteria is *Arthrospira* ("*Spirulina*") and its production is also already at industrial scale. Depending on the cultivation conditions, this cyanobacteria is able to accumulate up to 65% DW (dry weight) of glycogen, making it a feasible feedstock for bioethanol production. The aim of this review is to provide a clear overview of these operating conditions for glycogen accumulation.

Keywords: cyanobacteria; Arthrospira; glycogen

1. Introduction

Faced with the decrease in available fossil fuel resources, their substitution with biofuels like bioethanol or biodiesel could be a sustainable alternative [1]. Biofuel production can be classified into different generations (from 1st, 2nd, 3rd, until the 4th G) based on the biomass feedstock and processing technology [2]. Each of them has different advantages and drawbacks. Meanwhile, 1stG biofuels use consolidated profitable processes, it competes for arable land with crop production [2]. In this context, 2nd G biofuels use lignocellulosic by-products that do not compete for arable lands, nevertheless, most of the processes are not sustainable at an industrial scale [3]. On the other hand, 3rd and 4th G are based on low-input autotrophic microbial feedstock, especially microalgae and cyanobacteria (i.e., *Chlorella, Arthrospira, Dunaliella, Botryococcus*, or *Haematococcus*) [4,5]. Innovative development of these processes can allow for the production of sustainable amounts of biofuel without competing for arable lands while fixing CO₂ via photosynthesis [6]. Indeed, the production of this type of biofuel is expected to be carbon negative both at the level of the raw material (fix atmospheric CO₂) and process technology (low CO₂ emission), helping reducing CO₂ emissions and boost climate change mitigation [7].

Arthrospira platensis, also known as 'spirulina', is a filamentous photosynthetic cyanobacterium composed of individual cells (about 8 μ m in diameter), associated in trichomes (about 500 μ m length), which grows in subtropical alkaline lakes (pH 8.5 to 10) with an optimum temperature above 35 °C [8–10]. This cyanobacterium has been studied worldwide for its application in pharmaceutical and health [11], cosmetics [12], nutrition [13], bioremediation [14], and even in oxygen production for closed life support systems in space [15]. Arthrospira platensis is commercialized in at least 22 countries and represents about 60% of the global microalgal biomass production [5]. The main purpose of the

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Copyright: © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (http://creativecommons.org/licenses/by/4.0/). industrial harvest of *Arthrospira platensis* is the extraction of proteins and bioactive molecules like phycocyanin among other compounds [16]. It is also consumed worldwide as a dietary supplement and considered as safe. However, attention has to be paid to the chelating properties of Spirulina species, which can lead to the fixation of heavy metals such as Al, Pb, Ba, Ni, Cd [17] or fluoride [18]. Nevertheless, this microorganism is also suitable for biofuel production (3rd generation) due to its fast growth, all year cultivation, and chemical composition (44.4% carbohydrates, 45% proteins, and 10% lipids and ashes) [19– 21]. Its high carbon sequestration rate can reach 0.92 g/L/d, making it a feasible biofuel feedstock [22,23]. In this context, the main biofuels produced by this cyanobacterium have been solid biofuel [24], bio-oil [25], and syngas [23]. Nevertheless, in recent years, a new approach has been developed, which is the use of *Arthrospira platensis* storage polysaccharide (i.e., glycogen) for bioethanol production [26,27].

Glycogen (α -1,4 linked glucan) is a polymeric carbohydrate formed of glucose linked through α -1,4 and α -1,6 glycosidic bonds. This polysaccharide can be degraded via enzymatic hydrolysis (saccharification) and fermented into bioethanol [28]. This energy-store polysaccharide is mainly formed in *Arthrospira platensis* as a response of nutrient-stressed conditions, and accumulated (up to 70% DW) in granules in the thylakoid membranes [29–31]. Once conditions are balanced, accumulated glycogen is hydrolyzed to produce energy for cell metabolism. This characteristic of *Arthrospira platensis* can be exploited to induce glycogen production for bioethanol production [32]. Different modifications in culture medium and culture conditions of *Arthrospira platensis* can enhance glycogen production. This review aims to aggregate those operating conditions, allowing glycogen accumulation in order to have a better overview of the feasibility of using *Arthrospira* as a feed-stock for bioethanol production.

2. Growth Requirements for Biomass Production

The attempt in this first section is just to point out some key parameters influencing biomass production, while the objective of the review is to further highlight specific conditions promoting glycogen accumulation.

Spirulina cultivation has been studied for a long time as it is probably the most cultivated photosynthetic microorganism worldwide. Under this generic name, several cyanobacteria may be encountered, especially species belonging to the genus *Arthrospira*. In a recent publication from Nowicka-Krawczyk et al. [33], phylogenetic analyses based on the 16S rRNA gene have allowed for a new classification of most of the commercially and bank deposited strains, including creation of a new genus under the name *Limnospira* to be established. However, this paper will not discriminate between these genus as it is not possible to clearly compare previous works with one or the other.

Since the historical work of Zarrouk [34] on *Spirulina maxima*, numerous studies have been conducted focusing on abiotic factors such as light intensity, temperature, medium composition, pH, and salinity. Both indoor and outdoor conditions were studied in photobioreactors or open ponds. Subsequently, the individual or the combined effects of these environmental factors on biomass productivity are now well documented.

It is well known that numerous parameters influence the growth or protein content of microalgae: light, temperature, salinity, CO₂ addition, nutrient addition, inoculation size, stirring, pH, etc. [34–36]

Most *Arthrospira* species currently grown in mass culture were isolated from alkaline and saline or brackish waters characterized by high levels of carbonate-bicarbonate and high pH levels. Zarrouk [34] determined the precise composition of the water in Lake Tchad Lake, a natural habitat for the *Arthrospira maxima* strain used in his study, allowing him to propose a synthetic medium that is still the basis of all cultivation media classically used for *Arthrospira* species. However, study of Cogne et al. [37] has shown that all compounds in Zarrouk medium were not necessary to support *Arthrospira* growth, thus proposing a simplification of the medium. The pH of these media varies between 8.3 and 10, as Zarrouk [34] showed that the growth rate was similar across this range. Belkin and Boussiba [38] confirmed that the maximal growth rate for *Arthrospira* was obtained in the 9.5–9.8 range. When incubated at pH 7.0, the growth rate of *Arthrospira* was severely inhibited and was only 20% of that under the optimal conditions. Moreover, an external pH of 9.5 will lead to an internal pH of 7.5, which is the optimal pH for RuBisCo [39]. This high pH (>8) requirement clearly defines *Arthrospira* as an obligatory alkaliphile [40].

Generally, the waters populated by *Arthrospira* have a mean salinity of 37 g L⁻¹. However, *Arthrospira* has been found at salinity levels ranging from 8.5 to 200 g L⁻¹ and in at least one case, up to 270 g L⁻¹ [41]. Salinity values used for laboratory or mass cultivations generally range from 22 to 60 g L⁻¹.

In nature, *Arthrospira* is found in permanent or temporary water bodies at relatively high temperatures. The optimal temperature for the cultivation of this organism is about 36 °C [34,42], but many studies at 30 °C can also be found. A detailed study on the response of a *Spirulina* strain marked M-2 was performed by Torzillo and Vonshak [43] and the optimal temperature for photosynthesis was 35 °C. However, many *Arthrospira* strains differ in their optimal growth temperature as well as in their sensitivity to extreme values. Vonshak [8] tested three different strains, one with a relatively low temperature optimum of 30–32 °C, while another grew well at a temperature of up to 40–42 °C.

Without a doubt, light is the most important factor affecting photosynthetic organisms. Spirulina, like many other algae grown photoautotrophically, depends on light as its main energy source. Zarrouk [34] was the first to study the response of Arthrospira maxima to light and concluded that growth rate reached a maximum when cultures were grown under a light irradiance between 340–400 µmol photon m² s⁻¹. However, the study of Bocci et al. [44] showed that growth of A. fusiformis strain M2 became light-saturated in the range of 150–200 m mol photon m² s⁻¹. This value for irradiance is about one order of magnitude less than recorded outdoors in summer days (1850–2000 m mol photon m² s⁻¹). Chen et al. [45] observed that the maximum biomass production and biomass productivity of Arthrospira platensis increased with increasing light intensity from 100 to 700 µmol photons m⁻² s⁻¹ while they remained nearly unchanged when the light intensity was higher than 900 µmol photons m⁻² s⁻¹, which may be related to excessive illumination that would inhibit the biomass production and CO₂ fixation efficiency [46]. Indeed, photoinhibition is defined as a loss of photosynthetic capacity due to damage caused by photon flux densities (PFD) in excess of that required to saturate photosynthesis. The phenomenon of photoinhibition in laboratory Arthrospira cultures was first studied by Kaplan [47], who observed a reduction in the photosynthetic activity when cells were exposed to high light. However, different strains may differ in their sensitivity to the light stress [8]. This difference could be due to a different rate of turnover of a specific protein, D1, which is part of PS II. The different response of strains to a photoinhibitory stress may thus have a genotypic origin, but can also arise from growth conditions. Indeed, cultures grown at high light intensity exhibit a higher resistance to photoinhibition, showing that an adaptation mechanism exists, probably explaining why outdoor cultivated strains can resist many intense irradiances.

Finally, regarding nitrogen source, *Arthrospira* strains can use different ones, even if the most widely used are nitrates. Nitrates enter the cells by a specific transporter (NRT type), are reduced into nitrites by nitrate reductase, and are further reduced into ammonium by nitrite reductase [48]. Ammonium assimilation appears to be more energetically favorable as there is no need for reduction steps, and is then the preferred source at low concentration. However, at high pH, ammonium is transformed into ammoniac, which has been demonstrated to be toxic for the cells [49,50], with a toxicity degree depending on the amount of ammonium and the pH of the medium [51,52] and the cellular target being photosynthetic [53,54]. In some studies, urea has also been shown to be a possible nitrogen source for *Arthrospira* species [55].

3. Environmental Stresses for Glycogen Accumulation

The growth of *Arthrospira platensis* during the exponential phase is focused in protein production and diverts maximum carbon and energy into cell growth and reproduction, although, during the stationary phase (nutrient starvation) or under different stress conditions, glycogen is accumulated [56]. In these conditions, the carbon flow is diverted from protein synthesis to lipids, carbohydrates, and carotenoids, among other metabolic pathways to ensure cell viability. The effect of different stress factors on glycogen accumulation is scarcely studied, despite their high added value for biofuel production [57]. In the literature, different techniques can be found to enhance the glycogen production of *Arthrospira platensis* (Table 1). However, studies are sometimes difficult to compare, mainly due to the different cultivation conditions, strains used, and glycogen quantification methods. Moreover, in some studies, only total carbohydrates are quantified, and not specifically glycogen. *Arthrospira* strains also produce an exopolysaccharide (EPS), which remains bound to the cells and is supposed to protect cells from environmental stresses. Additionally, some low molecular weight carbohydrates (trehalose and glucosyl-glycerol) can be found [58] and are also part of the total carbohydrates.

3.1. Light Intensity

One of the most primitive needs of all photosynthetic organisms is the adaptation to the daily and seasonal changes in light intensities [59]. To photosynthetic organisms, light is not only a signal to diurnal and seasonal cycle, but also an energy source that is captured and secured when available [60].

Aikawa et al. [61] evaluated the biomass production and glycogen accumulation of Arthrospira platensis under different light intensities from 20 up to 700 µmol photons m⁻² s⁻¹. The initial growth rates were found to be similar at 270 and 700 μ mol photons m⁻² s⁻¹, but it started to decrease after a few days for the lower irradiance. This decrease in growth rate might be attributed to self-shading of the culture. Regarding the glycogen accumulation, a similar tendency was observed at 50 and 270 μ mol photons m⁻² s⁻¹ as glycogen content increased from 18% to 40% of cell dry weight after 12 h and decreased to the initial contents after three days. However, for higher light intensity (700 µmol photons m⁻² s⁻¹), the amount of glycogen reached up to 50% of cell dry weight. Yoshikawa et al. [59] conducted a metabolic simulation based on experimental data of the production of glycogen for further ethanol production based on Arthrospira platensis biomass. They observed a positive correlation of the glycogen content with the increasing light intensity, reaching 42% DW for 250 µmol photons m² s⁻¹. In 2019, Phelippe et al. [56] performed a meta-bibliographic analysis focused on glycogen and EPS production by Arthrospira, showing an increase in glycogen content with light intensity. Based on the literature, glycogen accumulation at high light intensity (>200 μ mol photons m⁻² s⁻¹) is about 45% DW (between 42 and 65% DW depending on studies), while it remains below 20% DW for lower irradiances. Additionally, as light intensity was found to be a key parameter for glycogen and EPS modulation, these authors also performed experiments at four irradiances (100, 400, 800, and 1200 µmol photons m⁻² s⁻¹) and calculated EPS/glycogen ratios, established respectively at 3.1, 1.79, 1.54, and 0.64. This decrease in EPS/glycogen ratio can thus suggest a redirection of the carbon flux toward glycogen while increasing the light.

Table 1. Glycogen accumulation strategies for *Arthrospira platensis*.

Enhance- ment Technique Light inten-	Carbohydrates	Biomass	Culture Conditions	Observations Effect of different light intensities on the production of glycogen of	Ref- er- ence
sity	DW)	1.6 g L-1	250 mL, time: 5 days, 100 rpm	<i>A. platensis</i> 50, 270, 700 µmol/m²/s	[62]
Light inten- sity	EPS/glycogen ratios (3.1, 1.79, 1.54, 0.64)	6.8 10 ⁻³ , 1.8 10 ⁻² , 2.9 10 ⁻² , 3.1 10 ⁻² g L ⁻¹ h ⁻¹ -	Light intensity: 100, 400, 800 and 1200 µmol/m²/s, temperature: 35 °C, Time: 12 days, 1.3 L, Aeration: CO2 1%, Flow: 11 mL min ⁻¹	Effect of different light intensities on the glycogen and EPS production of <i>A. platensis,</i> analysis of EPS composition. 100, 400, 800 and 1200 µmol/m²/s	[63]
Nitrogen de- ficiency	Glycogen (30% DW)	0.6 g/L	Light intensity: 100 µmol/m²/s, temperature: 35 °C, volume: 500 mL, time: 96 h	The control amounts of glycogen and biomass were: 15% DW and 1.3 g/L respec- tively. Also, flocculation capability under nutrient starvation	[64]
Nitrogen de- ficiency	Glycogen (1.03 g L ⁻¹)	1.6 g L-1	Light intensity: 700 µmol/m²/s, temperature: 30 °C, volume: 250 mL, time: 5 days, 100 rpm	Nitrate: 3 mM, Light intensity (50, 270, 700 µmol/m²/s)	[61]
Nitrogen de- ficiency	Carbohydrates (73.2% DW)	0.7 g L ⁻¹	Light intensity: 40 µmol/m²/s, light:dark cycle 14 h:10 h, temperature: 28 °C, vol- ume: 200 mL, time: 5 days	NaNO3: 15 mg/L	[31]
Nitrogen de- ficiency	Carbohydrates (74% DW)	0.66 g L ⁻¹	Light intensity: 100 µmol/m²/s, temperature: 20 °C, volume: 2000 mL, time: 9 days, light/dark cycle 16/8, bubbling: 0.2 µm-filtered air	NaNO3: 20 mg/L, biomass concentrated 15 times by gravity settling	[29]
Nitrogen de- ficiency	Carbohydrates (64.3%)	27.5 g/m2/d	Natural daylight, temperature: 25–35 °C, volume: 180 m ³ , time: 90 h	Nitrate: 4.7 mg/L	[65]
Nitrogen de- ficiency	Glycogen (63.2%)	1.1 g L-1	Light intensity: 50 µmol/m²/s, temperature: 30 °C, volume: 250 mL, time: 7 days, agitation: 100 rpm	NaNO3: 29.4 mM, there was no difference between the medium with and without ni- trogen depletion	[66]
Nitrogen de- ficiency	Total sugars (10 μg/mg DW)		Light intensity: 43 $\mu mol/m^2/s$, temperature: 30 °C, Time: 168 h	Nitrate free Zarrouk medium	[67]
Phosphorus deficiency	Glycogen (70% DW)	0.6 g L ⁻¹	Light intensity: 100 $\mu mol/m^2/s,$ temperature: 35 °C, volume: 500 mL, time: 96 h	The control amounts of glycogen and biomass were: 0.15 g/g DW and 1.3 g/L DW re- spectively. Also, flocculation capability under nutrient starvation	[64]
Phosphorus deficiency	Carbohydrates (63.1% DW)	1.8 g L ⁻¹	Light intensity: 120 µmol/m²/s, temperature: 30 °C, volume: 500 mL, time: 7 days, Aeration: Filtered air flow: 0.2 v/v min	K2HPO4: 20 mg/L	[32]
Phosphorus deficiency	Carbohydrates (65% DW)		Light intensity: 20 μ mol/m ² /s, temperature: 30 °C, time: 27 days, volume: 250 mL, Aeration: Filtered air flow: 0.4 v/v min	K ₂ HPO ₄ : 2 mg/g of biomass (intracellular phosphorus), C/N ratio increased from 4.6 to 12.2	[32]
Sodium stress	Carbohydrates (53.4% DW)	2.1 g L-1	Light intensity: 8000 lux, temperature: 27 °C, volume: 100 mL, time: 7 days, pH: 9.8 Aeration: 15% CO ₂ v/v flow: 30 mL/min	NaCl: 0.5 mol/L related to seawater concentration	[26]
Sodium stress	Carbohydrates (30 mg/L/d)	128 mg/L/d	Light intensity: 2500 lux, temperature: 30 °C, volume: 750 mL, time: 20 days	Different parameters where evaluated: NaCl, nitrate, phosphorous concentrations	[68]
Sodium stress	Carbohydrates (31%DW)	128 mg/L/d	Light intensity: 80 µmol/m2/s, temperature: 30 °C, Time: 10 days, volume: 8000 mL Aeration: Filtered air, Flow: 0.1 v/v min, Air bubble size: 3 mm	' NaCl: 40 g/L, NaNO3: 0.5 g/L, K2HPO4: 0.5 g/L	[61]

Sulphur de- ficiency	Glycogen (68% DW)	1.3 g L ⁻¹	Light intensity: 100 $\mu mol/m^2/s,$ temperature: 35 °C, volume: 500 mL, time: 96 h	The control amounts of glycogen and biomass were: 0.15 g/g DW and 1.3 g/L DW, re- spectively. Also, flocculation capability under nutrient starvation [64]
Sulphur de- ficiency	Carbohydrates (61 mg/L/d)	134 mg/L/d	Light intensity: 2500 lux, temperature: 30 °C, volume: 750 mL, time: 20 days	Different parameters where evaluated: sulfur, nitrate, phosphorous concentrations [68]

3.2. Nitrogen Depletion

The deficiency of nitrogen in the culture media affects biomass production but significantly enhances the production of energy-rich components like lipids and carbohydrates as a response to adverse conditions like starvation or environmental stress [69]. The proportion of carbohydrates in *Arthrospira platensis* cells can reach up to 50% dry weight (DW) by optimizing the cultivation conditions [17]; some studies have even reached 60% DW of glycogen under the N-limitation condition [31]. Under nitrogen starvation, the flow of the photosynthetically fixed carbon is diverted from the protein synthesis metabolic pathway to carbohydrates or lipids [57]. Interestingly, Aikawa et al. [61] demonstrated that complete nitrogen starvation is not required, as glycogen accumulation was stimulated by using 3 mM of nitrate. This finding is of interest for industrial scale production, as a limitation is sufficient to promote the synthesis, thus opening the possibility of producing glycogen in continuous mode.

In 2013, Hasunuma et al. [64] compared the glycogen and protein content of Arthrospira in replete and depleted nitrate conditions. In the presence of nitrate, the glycogen and protein contents remained nearly constant at ~15% DW and ~50% DW, respectively. In contrast, in the absence of nitrate, the glycogen content increased to 63.2% DW while the protein content decreased to 15.4%. Analyzing the metabolic intermediates, they observed that shifting the cyanobacterial cells into nitrogen depletion and cultivating them for 72 h resulted in global metabolic modifications that involved reductions in the levels of several free amino acids (aspartate, glutamate, and glutamine), and increased in the levels of organic acids (2-ketoglutarate, malate, and succinate). Time-course profiling of metabolites demonstrated transient increases in the levels of other amino acids (glycine, histidine, isoleucine, leucine, methionine, phenylalanine, proline, threonine, and tyrosine). Such transient increases might be caused by protein hydrolysis and subsequent assimilation of these amino acids into glycogen via gluconeogenesis. In another study, Depraetere et al. [29] observed an increase in total carbohydrates (from 14% DW to 74% DW) and a decrease in protein content (from 37% DW to 10% DW). Transcriptomic and proteomic analysis indicated that the N-limited condition induced a downregulation of de *novo* protein synthesis. In addition, photosynthetic energy production and carbon fixation were both downregulated, while glycogen synthesis was upregulated. The fact that glycogen synthesis has a lower energy demand than protein synthesis might explain why Arthrospira is able to achieve a similar biomass productivity under N-limited as under Nreplete conditions, despite the fact that photosynthetic energy production was impaired by N-limitation.

As demonstrated for other cyanobacteria [70], the proteins first degraded by *A. platensis* seem to be their light-harvesting apparatus, phycobilisome, to provide nitrogen when exogenous nitrogen is limited. Although the precise role that glycogen plays in cyanobacteria remains unclear, it has been suggested that the accumulation of glycogen by cyanobacteria may be advantageous during starvation periods, providing both a stored source of energy and a carbon surplus [69].

3.3. Phosphorous Depletion

The glycogen synthesis in *Arthrospira platensis* is strictly regulated by the amount of phosphorous in the cell, and the enzyme ADP-glucose pyrophosphorylase is responsible for producing ADP-Glc, which is the glucosyl donor for the elongation of the α -1,4-glucosidic chain to synthesize glycogen [71]. The enzymatic reaction of the ADP-glucose pyrophosphorylase is ATP + Glc-1-phosphate \bigcirc ADP-Glc+ inorganic pyrophosphate (Pi); this enzymatic reaction in cyanobacteria is regulated positively by the 3-phosphoglycerate (3-PGA) and inhibited by Pi. If the concentration of inorganic phosphorus is low, the synthesis of glycogen is stimulated, as shown by [32], in phosphorus starvation conditions. This has also been observed by Arias et al. [72] with mixed cyanobacterial cultures, for which the glycogen accumulation was enhanced, obtaining up to 47% of total carbohydrate

content. In addition, Klanchui et al. [62] observed that the amount of biomass and glycogen produced by Arthrospira platensis in different scenarios of starvation (NO³⁻, PO4³⁻, and SO_{4²-}). In this case, comparing phosphorous starvation with the other scenarios, it did not present a significant difference in the biomass production compared to the control, while an increase in the production of glycogen was observed, reaching up to 30% DW of glycogen content after 18 h of culture. This was also predicted by the simulations and was consistent with the results obtained by experiments where the simulated fluxes had no significant differences. Another example of the enhancement in the production of glycogen via phosphorus deprivation is in Monshupanee and Incharoensakdi [28], where the total glycogen content increased from 15.1 to 28.9% DW. A similar result was also observed with nitrogen deprivation. Nevertheless, the biomass production was not compromised. Another interesting result was obtained by El-Shouny et al. [66], who increased the total carbohydrates of Arthrospira platensis by 300%, when the phosphate concentration was half-reduced during the culture (from 0.5 g/L to 0.25 g/L). In summary, the reduction of phosphorous to enhance the glycogen content of Arthrospira platensis seems like a good strategy, assuring both high glycogen content and biomass production. Therefore, this approach would increase the overall yield of the bioethanol production.

3.4. Sulfur Depletion

Sulfur is known to be an essential element for amino acids, lipid biosynthesis, and the whole metabolism in general, where there is evidence that different concentrations of this element can modify the metabolism of cyanobacteria and its production of glycogen and other bioactive molecules [73]. Kumaresan et al. [74] analyzed the transcriptome profile of different genes involved in various sulfur-dependent pathways in Arthrospira sp and observed downregulated genes in amino acid biosynthesis, protein folding, and rRNA binding, whereas genes involved in carbohydrate metabolism, DNA repair, among others, were upregulated during sulfur-stress conditions. El-Shouny et al. [66] also demonstrated that reducing the sulfur concentration in media significantly modified Arthrospira platensis carbohydrate accumulation without affecting the growth or biomass productivity. The reduction of 50% in K₂SO₄ enhanced carbohydrate production by 25%; interestingly, the further reduction of K₂SO₄ by 100%, reached an enhancement of 380% compared to the control (1 g/L of K₂SO₄), while the biomass concentrations did not represent a significative difference (134 and 136 mg L^{-1} d⁻¹, respectively). However, lipids and protein productivities were decreased as sulfur concentration decreased by half (40% and 44%, respectively), meaning that the modification in the concentration of sulfur can be oriented depending on the final product of interest. Klanchui et al. [60] analyzed the effect of depletion of NO³⁻, PO4³⁻, and SO4²⁻ to obtain a glycogen-enriched biomass of Arthrospira *platensis*, where it seems that the reduction in SO_{4²⁻ increased the yield of glycogen pro-} duction 300% compared to the control after just 24 h of incubation, nevertheless, after 96 h of incubation, the amounts of glycogen obtained were similar to NO³⁻ depletion (60% DW). Analyzing the sulfur depletion, it seems similar to the phosphate strategy, which is the enhancement of glycogen production without reducing the amount of biomass produced during the culture, so the combination of both strategies could be a new approach in designing new culture media to obtain a glycogen-enriched biomass of Arthrospira platensis.

3.5. Salinity Effect

High salt concentrations generate two major problems for living systems: first, low water potential results in a loss of water accumulating osmotically-active compounds, and second, the high ionic strength of the surrounding medium results in a continuous influx of inorganic ions (mainly Na⁺ and Cl⁻) [58]. Most organisms (including cyanobacteria) limit the cytoplasmic ionic strength to rather low concentrations as most intracellular macromolecules are sensitive to inorganic ions. There are two strategies that cyanobacteria follow to mitigate the osmotic pressure: first, to pump out ions, especially Na⁺ and Cl⁻,

and second, to produce solutes that are compatible with the cell metabolism [75]. Based on their chemical structure, compatible solutes can be divided into various groups: carbohydrates, polyols, heterosides, amino acids, and their derivatives [58]. In *Arthrospira platensis*, one of the main solutes produced to mitigate osmotic pressure is the production of trehalose, glucosyl-glycerol, and glucosyl-glycerate.

Increases in sodium concentration have been commonly observed in the literature as a strategy to accumulate carbohydrates in *Arthrospira platensis*, especially glycogen [26]. An increase in osmotic stress can induce *Arthrospira* cells to synthesize osmoprotectants (trehalose, glucosyl-glycerol, and glucosyl-glycerate) [76], and the accumulation of these low molecular weight carbohydrates increases the total amount of sugars, thus enhancing the bioethanol production. In addition, Chentir et al. [57] found that the NaCl (from 1 up to 40 g/L) exerted a positive effect on both the carbohydrate and lipid contents of *Arthrospira platensis*.

The addition of NaCl in the culture medium could also affect the transcriptional regulation of the metabolism of different cyanobacteria via cAMP as a signaling molecule [59] as there is evidence pointing that this modification of the metabolism can enhance glycogen production [77].

3.6. Combined Stresses

Different stresses can allow for the glycogen content of *Arthrospira* biomass to be enhanced. Even if studies are quite scarce, some authors have also tested combining two of these conditions in order to further increase the glycogen content. Aikawa et al. [61] proposed combining high light intensity and nitrogen depletion, allowing them to reach over 65% DW, whereas it was only 18% DW for the control and 45% DW for nitrogen depletion only.

The mix of nitrogen starvation and osmotic stress can impact the total amount of the biomass produced; nevertheless, this is compensated for by the increase in glycogen produced at the end of the culture. Ding et al. [26] observed an increase in the total carbohydrate content of *Arthrospira platensis* of 61.5% using nitrogen starvation and a high level of CO₂ (15% of CO₂) as well as an increase of 228.6% using nitrogen starvation and osmotic stress (0.5M of NaCl) reaching 58% DW of total carbohydrate content compared to the control without CO₂ nor NaCl.

4. Techno-Economical Considerations

Production of ethanol through biological fermentation of sugars extracted from sugarcane [78] or corn and wheat [79,80] (1st generation biofuel) is technically matured and commercially available. For instance, global leaders in fuel ethanol production such as the United States and Brazil produced about ~57.7 billion L and 27.6 billion L of bioethanol in 2019 [80]. Liquefaction of the starch fraction is accomplished by adding hydrolytic enzymes (α -amylases) at temperatures of around 90 °C. After the liquefaction step, the starch molecules are further hydrolyzed by the addition of glucoamylases. This produces sugars, which are readily fermented by yeast (e.g., *Saccharomyces cerevisiae*) to ethanol. The main co-product is usually animal feed, consisting of the remaining fraction of the raw material, mainly proteins and fibers [81]. However, this feedstock is competing with food, making it controversial.

On the other hand, lignocellulosic material such as sugarcane bagasse (SCB), oil palm empty fruit bunches (OPEFB), wheat straw, rice straw, corn straw, and soybean bagasse have been proposed as a viable alternative to produce liquid biofuels (2nd generation), but the technology is still under development as it is still difficult to reach high ethanol concentrations during fermentation. Lignocellulosic materials contain about 50–60% of carbohydrates in the form of cellulose (made up of glucose) and hemicellulose (consisting of various pentose and hexose sugars), which may be fermented to ethanol, and 20–35% lignin. The separation of these compounds requires strong pretreatments, which can be chemical, thermochemical, or biological with the use of cellulases. Even if the efficiency of some methods have been demonstrated at the lab-scale, the main limitation in the industrial development of such processes remains the production costs linked to their complexity. Indeed, the main locks are (1) the complex structure of lignocellulosic materials, making them recalcitrant to hydrolysis, requiring strong pre-treatment and the use of expensive cellulases; (2) the presence of various hexose and pentose sugars in hemicellulose, making fermentation more difficult than from glucose; and (3) the presence of various compounds that inhibit the fermenting organism. Even if some techno-economic evaluations are available in the literature, it is still difficult to evaluate the production costs of such a bioethanol, as large variations in the process design (different pre-treatments and conversion methods, various types of raw materials...) and in the assumptions underlying the techno-economic evaluations have been observed.

As the glycogen is a polymer of glucose, just like starch, the conversion of glycogen into bioethanol would thus be closed to a 1st generation one from a process point of view, and high cost pre-treatments will not be required. A comparison of simplified process diagrams is proposed in Figure 1. However, biomass production costs have to be taken into account. In a recent review, [82] estimated the production costs of Spirulina dry biomass at 5.1 USD kg⁻¹ assuming a plant with a productivity of 750,000 kg year⁻¹. This feedstock price appears then to be much greater than corn or sugar-cane, but several advantages of using Arthrospira species exist such as: (1) the high growth rate and volumetric productivity as it has a very short harvesting cycle and a production that goes nearly all year (whereas higher plants have generally a one year growth cycle); (2) being able to grow on salt or wastewater streams thereby reducing freshwater use; (3) not competing with arable land for food production; (4) CO₂ capture via photosynthesis, thereby mitigating greenhouse gas emissions; (5) the high glycogen content in the biomass (thus fermentescible sugars), thus leading to potentially better conversion yields; (6) mass cultivation and industrial plants are already implemented, thus the technology is already mature; and (7) other compounds can be extracted prior to bioethanol production such as phycocyanin, allowing for an increase in value and reduce production costs.



Figure 1. Comparison of process flow diagrams for bioethanol production, depending on the feedstocks.

5. Conclusions

Several studies have pointed out the importance of microalgae, especially *Arthrospira platensis* for bioprocesses in health, cosmetics, nutrition, and bioremediation, among others. This cyanobacterium has been exploited for the diversity and active ingredients in its compounds; nevertheless, its use for biofuel production is still an opportunity not exhausted to its full potential. This review aimed at the use of *Arthrospira platensis* for bioethanol production based on glycogen. Different strategies can be considered to enhance glycogen yields concerning the composition of the culture media and the culture conditions. However, for the utilization of cyanobacteria as a biofuel feedstock, maintenance of cell growth is also important to improve glycogen production because glycogen production should be estimated by multiplying the glycogen content per cell by cellular biomass production. Even if nutrient depletion promotes glycogen levels in the cells, the main drawback is the reduction in the biomass production. Therefore, attention must be paid that in most cases, two stage cultivation is required in order to first produce a sufficient amount of biomass, and then further induce glycogen accumulation.

The increase in glycogen in *Arthrospira platensis* can have a beneficial side effect, as the accumulation of glycogen is accompanied by an increase in the cellular density and sedimentation of the biomass [63]. This can be of great interest while producing glycogen at an industrial scale as it will facilitate downstream processing of the biomass.

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